

Date: Friday, 5/25/2007 8:26:03 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: BUSHING	
Job Number	: 32621				
Estimate Number	: 10725				
P.O. Number	: N/A		Part Number	: D2652	
This Issue	: 5/25/2007 S.O. No. : N/A		Drawing Number	: D2652 REV A	
Prsht Rev.	: NC		Project Number	: N/A	
First Issue	: N/A		Drawing Revision	: A	
Previous Run	: 32467		Material	: N/A	
Written By	: J.A.		Due Date	: 6/10/2007	
Checked & Approved By	: J.A. 07.05.28		Qty:	200	Um: Each
Comment	: Est Rev B 02.06.13 Now machined in house. NG				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M303R0500	303 Round Bar 0.500"
Comment: Qty.: 0.0578 f(s)/Unit Total : 11.5500 f(s) 101926 4.75" 104919 12" 3 1/2" (12+2) Material: 303 ss .500" Round Bar (M303R0500) 2.86" 4.17 Batch: M102447 J.F./D.P. 07/07/05		
2.0	HARDINGE	HARDINGE CNC LATHE SMALL
Comment: HARDINGE CNC LATHE SMALL 1-Turn as per Folio FA250 & Dwg D2652, + 2-Deburr J.F./D.P. 07/07/05		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
Comment: INSPECT PARTS AS THEY COME OFF MACHINE J.F./D.P. 07/07/05 (217)		
4.0	QC8	SECOND CHECK
Comment: SECOND CHECK J.F. 07/07/06 (217)		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: J.F. 07/07/10 (217)		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: Date: 07/07/10
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC21

FINAL INSPECTION/W/O RELEASE



217

Comment: FINAL INSPECTION/W/O RELEASE

Datalio

Job Completion



26/07/10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	32621
Description: Bushing	Part Number:	D2652
Inspection Dwg: D2652	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

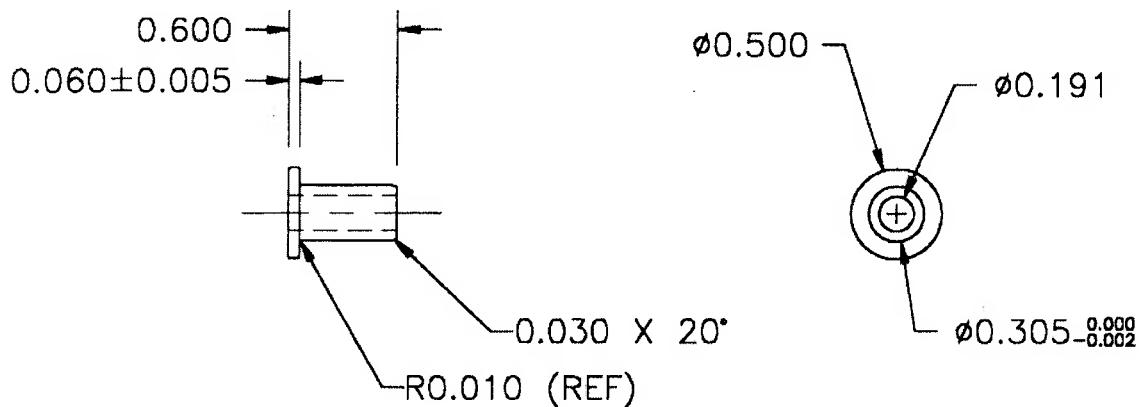
X First Article Prototype

Measured by:	27/07/05	Audited by:	J.F.	Prototype Approval:	N/A
Date:	07/07/05	Date:	07/07/05	Date:	

Rev	Date	Change	Revised by	Approved
A	03.12.12	New Issue	KJ/RF	PT

DART

DESIGN <i>DMY</i>	DRAWN BY <i>DMY</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>B</i>	APPROVED <i>DMY</i>	DRAWING NO. D2652	REV. A SHEET 1 OF 1
DATE 97:03:25		TITLE BUSHING	SCALE 1:1

RELEASED
97/04/25 DS

MATERIAL: AISI 303 SS
NOTE: BREAK ALL SHARP CORNERS 0.010 MAX
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *32621*